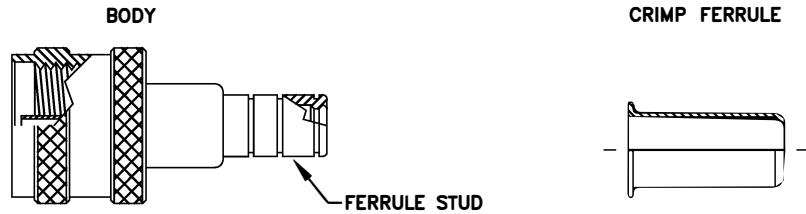
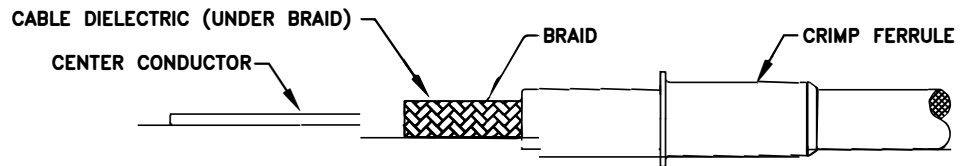


# CABLE ASSEMBLY INSTRUCTIONS

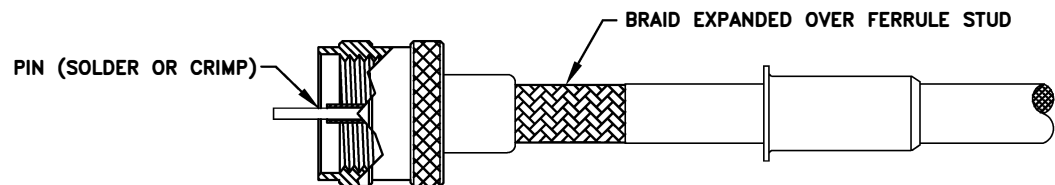
RFU-600-1



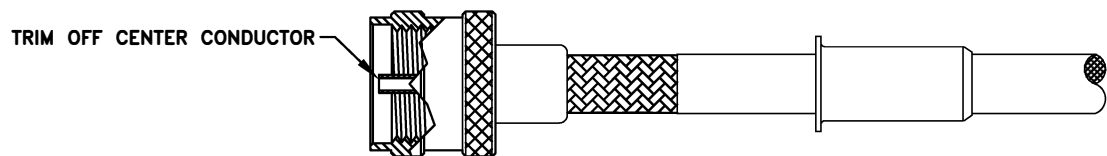
STEP 1



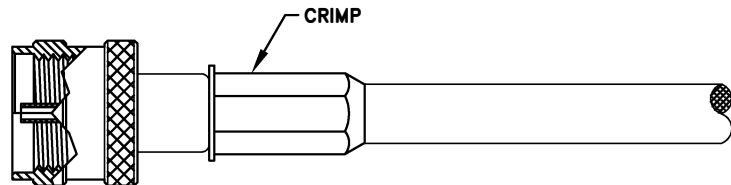
STEP 2



STEP 3



STEP 4



- Step 1:** Cut end of cable evenly. Strip cable to dimensions shown in catalog or on outline drawing. All cuts are to be clean and square. Do not nick braid or center conductor when cutting. Slide ferrule over cable. If using strain relief or heat shrink tubing slide onto cable first.
- Step 2:** Slide the ferrule stud underneath the braid while inserting the cable and center conductor into the connector body until it yields and solder or crimp the center conductor of the connector and cable center conductor in place.
- Step 3:** Trim the extending cable center conductor flush with the end of the connector conductor.
- Step 4:** Slide the ferrule over the braid until it yields against the back of the connector. Crimp the ferrule with crimp tool as specified on connector drawing. Trim any extra braid extending out of ferrule end. If you are using Heat shrink tube, heat and shrink over the crimped ferrule and cable (not shown on illustration).

RFU-600-1 AP.DWG

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